

ENGINEERING NOTE

Cat. Code

LH2004

Serial #

10032 B

Page

1 of 21

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004Project:**LHC IR FEEDBOX (DFBX)**Title:**LIQUID HELIUM VESSEL DIAGNOSTIC PROBE
FABRICATION TRAVELER****1. SCOPE**

This document specifies the assembly details of the diagnostic probe that will be installed in the LHC IR Region Feedboxes (DFBX). The probe contains 2 liquid helium level sensors (one is 400 mm long and the other is 100 mm long), 2 cartridge heaters (each provides about 50 W when operated at 240 Vac), and one Cernox temperature sensor. The probe will be used by CERN to monitor cooldown and maintain proper level of the liquid helium in the DFBX. The top level assembly is shown on LBNL drawing 27A412.

The probes will be installed into the DFBX by Meyer Tool & Mfg, the DFBX Fabrication Vendor.

2. SPECIAL CONCERNS**2.1 Heater Voltage**

The heaters are powered by 240 Vac through a small connector where the pin-pin and pin-ground spacing is about 1 mm. In order to prevent electrical flashover, we have to pot the helium side with epoxy.

2.2 Liquid Level Readings

We need to accurately position of the liquid level sensors with respect to the mating conflat flange so CERN can maintain proper control of the liquid helium level during LHC operation.

2.3 Cernox Temperature Sensors

The Cernox temperature sensors (supplied by CERN) are individually calibrated and assigned a serial number. CERN provided a traveler that must be filled out for each thermometer. The electrical feedthrough flanges (supplied by CERN) have a serial number etched on their outer surface, so we must make a record of the thermometer-feedthrough flange association.

3. CERNOX THERMOMETER CABLE CONNECTION

Refer to Appendix A, CERN Assembly Procedure LHC-QIT-AP-0002 rev1.0, pages 19-28, for overall guidance and documentation requirements for thermometer electrical hookup. The thermometer used in the DFBX helium bath is CERN type ST.

ENGINEERING NOTE

Cat. Code

LH2004

Serial #

10032 B

Page

2 of 21

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

The parts kit corresponding to each ST-Cernox thermometer installation are contained in a single plastic box. The kit consists of a thermometer (Cernox chip mounted in the ST configuration), a cover plate, thermometer cable, cable label, and Traveler.

In two of the boxes supplied by CERN, CX_LS_X18374 and CX_LS_X18375, the thermometer cable is attached to the sensor package and serves as examples of how we must connect the remaining 6 thermometers to their thermometer cables.

Extension wires are attached to the connector as shown on LBNL drawing 27A408A. Our extension wires are contained in a cable purchased from Habia and have the following differences from the CERN Traveler:

Wire: 26 AWG vs. 24 AWG

Insulation: Kapton vs. Polyolefin

Length: 24 inch vs 8 cm (3.15 inch)

U+ (V+) Color: Blue vs. Black

I+ Color: White vs Yellow .

These differences are not at all significant.

The connection of the thermometer cable to extension wires is covered in the Assembly Instructions on LBNL drawing 27A411A.

For measurements of 2 and 4 wire resistances we will use a HP multimeter, Model 3478A, which is equivalent to the Agilent 34401A mentioned in Appendix A from the standpoint of accuracy and excitation current.

Fill in the pertinent sections of the CERN Traveler for each thermometer and attach a copy of it to LBNL Traveler found in Appendix B.

4. LEVEL SENSOR HOOKUP

LBNL drawing 27A412A shows the proper position of the liquid level sensors. Document that correct positioning was done on the LBNL Traveler in Appendix B.

Hookup of the liquid helium level sensors (supplied by CERN) is covered by Assembly instructions on LBNL drawing 27A411A. The sensors were serialized at LBNL, and after installation are checked with 2-wire resistance measurements using the HP 3478A multimeter. Measure resistances between the Pins listed below on the 16-pin connector and record on the LBNL Traveler in Appendix B:

400-mm-long sensor: A to B, A to C, A to D, B to C, B to D, and C to D

05/13/2004

APPENDIX A: CERN THERMOMETER ASSEMBLY PROCEDURE

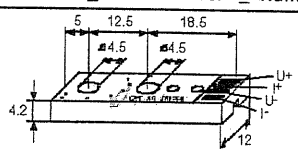
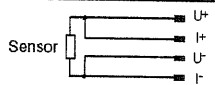
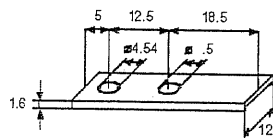
LHC Project Document No.

LHC-QIT-AP-0002 rev 1.0

Page 19 of 43

5. SHORT THERMOMETER

5.1 SPECIFICATIONS

Short Code	ST				
Application	In liquid or gaseous cryogenic environment				
Serial Number	The serial number is marked on the short thermometer and is composed like follow: <Sensor>_<Manufacturer>_<Number>				
Mechanical Design	Top view: 				
Electrical Scheme					
Electrical Data (typ.)		Thermometer	Sensor Model	T e m p e r a t u r e	
				Tamb	77 K 4.2 K
	$R(U+, I+)/72 W$	n. a.	n. a.	0.1 ... 0.5	0.1 ... 0.5
	$R(U-, I-)/72 W$	n. a.	n. a.	0.1 ... 0.5	0.1 ... 0.5
	$R(U+, I+, U-, I-)/4 W$ (Excitation current)	CRT_AB_...	100 ?, 1/8 W	100 ± 3 (0.1 mA)	120 ± 15 (0.1 mA)
		CRT_JINR_...	TVO	900 ± 20 (0.1 mA)	1300 ± 150 (10 µA)
		CX_LS_...	XCX-1050 -SD-30	50 ± 20 (0.1 mA)	180 ± 55 (10 µA)
		PRT_...	PT100	108 ± 0.2 (1 mA)	20 ± 0.7 (1 mA)
Cover	A mechanical protection cover shall be fixed on the thermometer. Top view: 				



The electrical data refers to the short thermometer only (cable not included).

ENGINEERING NOTE

Cat. Code

LH2004

Serial #

10032 B

Page

5 of 21

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LHC Project Document No.

LHC-QIT-AP-0002 rev 1.0

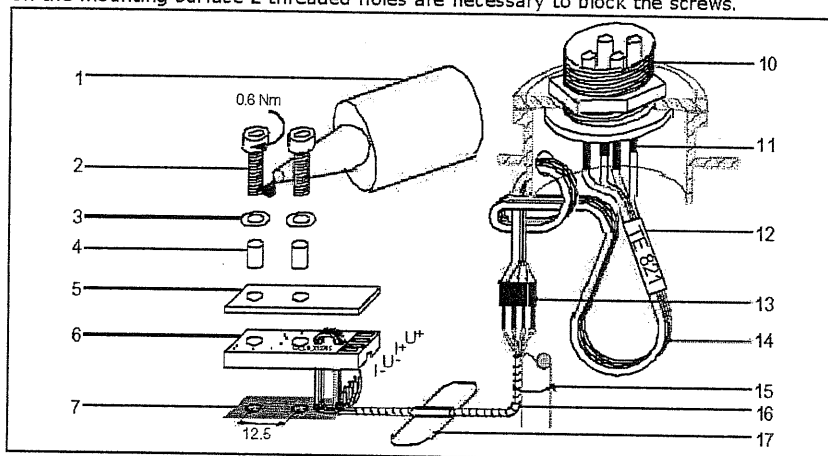
Page 20 of 43

5.2 FIXING

The short thermometer can be fixed in three different ways. A polyimide foil shall be sandwiched between thermometer and mounting surface to avoid electric al damage of the sensor in case the surface is under high electric potential.

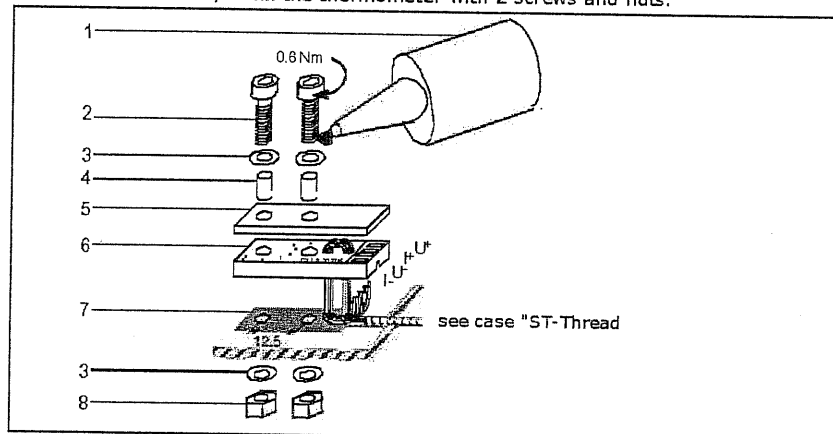
5.2.1 CASE "ST-THREAD"

On the mounting surface 2 threaded holes are necessary to block the screws.



5.2.2 CASE "ST-HOLE"

If the mounting surface is a thin sheet where no threading can be done, then simply two holes are needed, to fix the thermometer with 2 screws and nuts.



ENGINEERING NOTE

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LHC Project Document No.

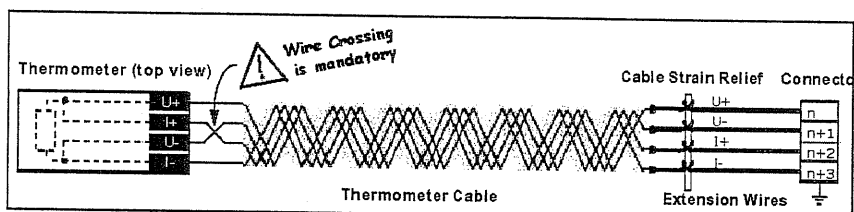
LHC-QIT-AP-0002 rev 1.0

Page 22 of 43

5.3 CABLING

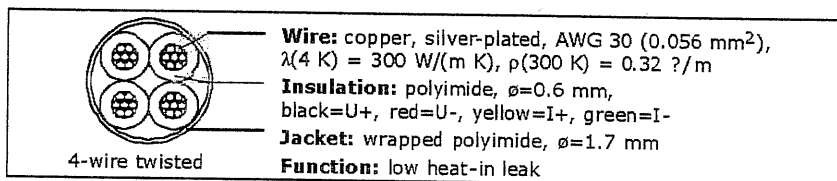
5.3.1 DIAGRAM

The resistance of the temperature sensor is measured in the $\Omega 4W$ -way. Therefore a 4-wire twisted "thermometer cable" is soldered to the thermometer. To minimize heat flow from ambient environment to the sensor by conduction of the electrical leads, thin wires are used. Stress on those thin wires is avoided by more robust extension wires, which are mechanically fixed (f.e. by a knot) close to the connector. The cabling looks like follows.

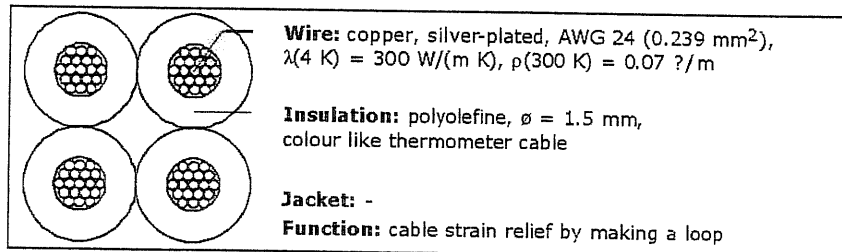


The electrical connections on the thermometer and connector do NOT follow the same order!

5.3.2 SHORT THERMOMETER CABLE



5.3.3 EXTENSION WIRES



ENGINEERING NOTE

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LHC Project Document No.

LHC-QIT-AP-0002 rev 1.0

Page 23 of 43

5.4 THERMOMETER TRAVELLER

Every thermometer has its specific "Thermometer Traveller"-sheet, like a curriculum vitae. This traveller traces the life of the thermometer.

Example:

Cabling														
Thermometer Serial Number: CX LS X05648					Connector Tag Name:									
Fixing Case: Thread <input checked="" type="checkbox"/> Hole <input type="checkbox"/> Slot <input type="checkbox"/>					Thermometer Cable for Type ST: n (300 K) = 0.30 C/m Copper AWG 30 Length = 5.2 m					Extension: n (300 K) = 0.07 C/m Copper AWG 34 Length: 0.8 m				
Checks														
Intervention	Date	Check	R (U ₁ -U ₂)	R (U ₁ -U ₃)	R (U ₁ -U ₄)	R (U ₁ -U ₅)	Temperature	Final Laboratory	Checked by					
Production	15 April 2000	✓	50.2	-	-	-	ambient	Lake shore	Johansson					
Integration	22 June 2000	✓	51.6	0.2	0.2	0.2	ambient	NMB	Moser					
Calibration	23 June 2000	✓	50.4	0.2	0.2	0.2	ambient	IPN, Cragg	Dupond					
Workshop, Cabling	28 June 2000	✓	51.6	0.2	0.2	0.2	ambient	Aktion	Bauer					
Workshop, Cabling	28 June 2000	✓	51.6	5.4	5.4	5.4	ambient	Aktion	Bauer					
Short Thermometer (ST) Traveller														
Thermometer Serial Number:					CX LS X05648									
Thermometer's CERN Pan ID:					HCQITE5CXT-CR014811									
Name of ST on Top Assembly:					HCMBE-A001-D10000012/TEB21									
Functional Equipment ID:					MB-C23L1/TEB21									



After every mechanical or electrical intervention the checks indicated on the traveller shall be done and filled in.

5.5 INSTALLATION PROCEDURE

The installation procedure of a short thermometer is divided in 4 consecutive phases:

Order	Phase	Main Activity
1	Office	Allocation of the thermometer
2	Workshop	Wire attachment to thermometer
3	On Site, Fixing	Fixing of the thermometer
4	On Site, Cabling	Cabling

During all the phases the thermometer traveller is an important tool to check the well functioning of the thermometer.

ENGINEERING NOTE

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LHC Project Document No.

LHC-QIT-AP-0002 rev 1.0

Page 24 of 43

5.5.1 OFFICE**5.5.1.1 PROCEDURE**

Step	Description
Check	1. Make sure that the serial number indicated on the "Short Thermometer Traveller" is in accordance with the serial number of the thermometer.
Planning	2. Fill in the "Cabling"-frame of the "Short Thermometer Traveller"-form, completely. 3. Write down the interventions after which a check must be done to the column "Intervention" of the frame "Checks".

5.5.2 WORKSHOP**5.5.2.1 EQUIPMENT**

See also 5.2 Fixing

Tool	Details	Supplier	Model	CERN-SCEM
Pliers	Side cutting, ϕ 0.2...1.25 mm	LINDSTROM	SANDVIK 8140	34.95.64.151.8
Flat pliers	Nose width=7 mm	FACOM	188-16 CPY	34.76.15.160.6
Cable stripper	For wrapped polyimide	ABIKO	ABMK-1F	34.95.62.140.9
Scalpel	-	-	-	54.41.14.110.3
Cable stripper	ϕ 0.3 mm	JOKARI	SWS	-
Cable stripper	for extension wires	STRIPAX	-	34.95.62.154.4
Tweezers	-	BELZER	-	34.76.10.170.4
Scissors	-	BOSSARD	12.57200.200	34.94.22.130.7
Alcohol	Isopropyl-alcohol	-	-	58.04.45.300.8
Duster	Clean and fuzz-free	-	-	55.60.82.100.2
Ohmmeter	2-and 4 wires, $R_i=1$ M?	AGILENT	34401A	-
Soldering iron	Power = 50 W	WELLER	MIN FH	34.94.57.C
Labeling tool	Thermal labeling system	BRADY	TLS 2200	-
Solder	Sn62Pb36Ag2, $\phi=1$ mm	MULTICORE	LMP Ersin 362	29.20.01.349.6
Magnifier	Illuminated	WALDMANN	SNLE 319	-
Connector	Temporary female connector	WAGO	734-104	-
Needle	For temporary connector	WAGO	233-332	-
Ruler	Push-pull ruler	STANLEY	Instamatic 116	34.20.16.210.0
Cleaner	Ultrasonic cleaner	ELMA	-	-
Soap water	For ultrasonic cleaner	ZESTRON	Vigon US	-
Extractor	For solder	-	-	34.94.04.A
Vices	For delicate works	TIRO-CLAS	-	34.95.92.100
Hot air blower	For heat-shrinkable sleeves	LEISTER	Triac	34.95.35.100.0

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

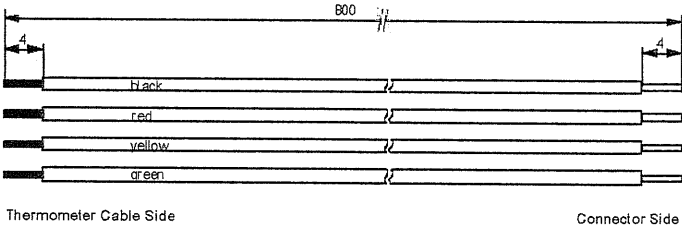
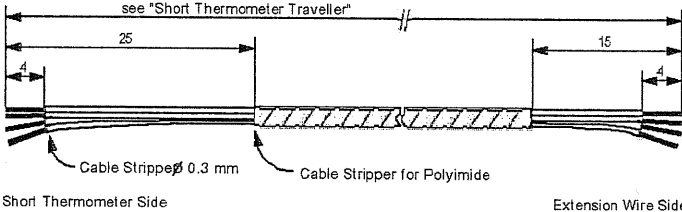
05/13/2004

LHC Project Document No.

LHC-QIT-AP-0002 rev 1.0

Page 25 of 43

5.5.2.2 PROCEDURE

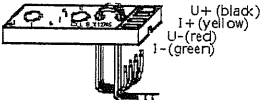
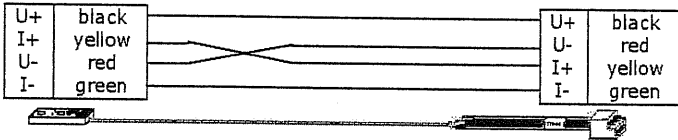
Step	Description
Start checks	<p>4. Make sure that the serial number indicated on the "Short Thermometer Traveller" is in accordance with the serial number of the thermometer.</p> <p>5. Measure $R(U+, U-, I+, I-)$, $R(U+, I+)$, $R(U-, I-)$ and $R(U+, GND)$ at the thermometer "Check Point T".</p> <p>6. Write the measured values to the "Short Thermometer Traveller".</p> <p>7. Check if measured values are in accordance with the values in the first line $\pm 3\%$.</p>
Preparation extension wires	<p>8. Cut four extension wires by a length of approx. 800 mm with side cutting pliers.</p> <p>9. Strip the extension wires with the appropriate tool.</p> <p>10. Tin the wires on the thermometer cable side, only.</p>  <p>Thermometer Cable Side Connector Side</p>
Preparation thermometer cable for type ST	<p>11. Cut the thermometer cable for type ST by the length indicated on the "Short Thermometer Traveller" with side cutting pliers.</p> <p>12. Strip the thermometer cable.</p> <p>13. Tin the wires of the thermometer cable on both ends.</p>  <p>Short Thermometer Side Extension Wire Side</p>
Soldering cable	<p>14. Fix the short thermometer cable carefully with vices.</p> <p>15. Solder the 4 extension wires to the short thermometer cable colour by colour with solder Sn62Pb36Ag2. Don't exceed a temperature of 250 °C.</p>
Fixing temp. connector	<p>16. Write the name of the thermometer TE... (see "Short Thermometer Traveller") on the heat shrinkable label $\varnothing 3.4$ mm.</p> <p>17. Shrink label over the 4 extension wires with hot air blower.</p> <p>18. Clip temporary connector to the extension wires with needle tool.</p>

ENGINEERING NOTE

LHC Project Document No.

LHC-QIT-AP-0002 rev 1.0

Page 26 of 43

Soldering thermometer	19. Create a strain relief by passing the thermometer cable through the two, small holes of the thermometer.			
	20. Solder wires of the thermometer cable to the short thermometer with low melting point solder Sn62Pb36Ag2. Don't exceed a temperature of 250 °C.			
	Short Thermometer	Thermometer Cable	Extension Wires	Temporary Connector
Cleaning	21. Put the thermometer and the soldered cable in an ultrasonic cleaner with soap water of 20 °C for 3 minutes, and then rinse with deionised water for 3 minutes.			
Shrinking sleeves	22. Protect the soldering by shrinking 4 sleeves $\varnothing 1.6$ mm x 10 mm with hot air blower.			
End checks	23. Measure $R(U+, U-, I+, I-)$, $R(U+, I+)$, $R(U-, I-)$ and $R(U+, GND)$ at the temporary connector "Check Point W". 24. Write the measured values to the "Short Thermometer Traveller". 25. Check if measured values are in accordance with the values in the first line ± 3 ?. 26. Put the short thermometer with the attached cable, the cover and the "Short Thermometer Traveller"-Sheet in the transport case.			

5.5.3 ON SITE, FIXING

5.5.3.1 EQUIPMENT

See also 5.2 Fixing

Tool	Details	Supplier	Model	CERN-SCEM
Duster	Clean and fuzz-free	-	-	55.60.82.100.2
Alcohol	Isopropyl-alcohol	-	-	58.04.45.300.8
Lamp	Safety wander-lamp, 220 V	-	-	03.52.10.620.2
Scissors	-	BOSSARD	12.57200.200	34.94.22.130.7
Screwdriver	Torque-limiting 0.6 Nm	MHH Engineering	Torqueleader	-
Ohmmeter	2-and 4 wires, $R_i = 1$ M?	HP	-	-
Connector	Temporary male connector	WAGO	733-204	-
Cable	Extension cable, 220 V	-	-	04.66.11.230.9

ENGINEERING NOTE

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LHC Project Document No.

LHC-QIT-AP-0002 rev 1.0

Page 27 of 43

5.5.3.2 PROCEDURE

<i>Step</i>	<i>Description</i>
Start checks	27. Make sure that the serial number indicated on the "Short Thermometer Traveller" is in accordance with the serial number of the thermometer. 28. Make also sure that the fixing case indicated on the "Short Thermometer Traveller" is in accordance with the fixing case on site. 29. Measure R(U+, U-, I+, I-), R(U+, I+) R(U-, I-) and R(U+, GND) at the temporary connector "Check Point W". 30. Write the measured values to the "Short Thermometer Traveller". 31. Check if measured values are in accordance with the values in the first line ± 3 ?.
Fixing thermometer	32. Clean the mounting surface. 33. Place the thermometer on its final position. Don't squeeze the cable! 34. Place the cover on top of the thermometer. 35. Put a drop of screw glue on the screws or studs. 36. Put the curved spring washers. 37. Screw the thermometer with a torque of 0.6 Nm.
Fixing cable	38. Fix the cable at every change of direction, at least every 50 cm with easy tighten slopes of lace. Leave the cable lose between the fixings! Where fixing with lace is not possible, use edge-rounded aluminium-tape after cleaning the surfaces with isopropyl alcohol.
End checks	39. Measure R(U+, U-, I+, I-), R(U+, I+) R(U-, I-) and R(U+, GND) at the temporary connector "Check Point W". 40. Write the measured values to the "Short Thermometer Traveller". 41. Check if measured values are in accordance with the values in the first line ± 3 ?.

5.5.4 ON SITE, CABLING**5.5.4.1 EQUIPMENT**

See also 5.2 Fixing

<i>Tool</i>	<i>Details</i>	<i>Supplier</i>	<i>Model</i>	<i>CERN-SCEM</i>
Lamp	Safety wander-lamp, 220 V	-	-	03.52.10.620.2
Soldering iron	Power = 50 W	WELLER	-	34.94.57.350.2
Solder	SN96.3AG3.7, rosin-free	KESTER	-	-
Hot air blower	For heat-shrinkable sleeves	RAYCHEM	CV1981	34.95.35.100.0
Ohmmeter	2-and 4 wires, R _i = 1 M?	HP	-	-
Connector	Temporary male connector	WAGO	733-204	-
Needle	For temporary connector	WAGO	233-332	-
Test box	With connector for test	-	-	-
Cable	Extension cable, 220 V	-	-	04.66.11.230.9

ENGINEERING NOTE

Cat. Code

LH2004

Serial #

10032

Page

13 of 21

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LHC Project Document No.

LHC-QIT-AP-0002 rev 1.0

Page 28 of 43

5.5.4.2 PROCEDURE

Step	Description
Start checks	<p>42. Make sure that the serial number indicated on the "Short Thermometer Traveller" is in accordance with the serial number of the thermometer.</p> <p>43. Measure $R(U+, U-, I+, I-)$, $R(U+, I+)$, $R(U-, I-)$ and $R(U+, GND)$ at the temporary connector "Check Point W".</p> <p>44. Write the measured values to the "Short Thermometer Traveller".</p> <p>45. Check if measured values are in accordance with the values in the first line ± 3 ?.</p>
Connector	<p>46. Disconnect the temporary connector with needle tool.</p> <p>47. Make a strain relief with the extension wires by fixing them close to the connector.</p> <p>48. Push sleeve $\varnothing 1.6$ mm x 10 mm over each of the extension wires.</p> <p>49. Solder wires in accordance to the "Short Thermometer Traveller" to the connector. Use rosin-free solder SN96.3AG3.7.</p> <p>50. Protect the soldering by shrinking the 4 sleeves.</p>
End checks	<p>51. Measure $R(U+, U-, I+, I-)$, $R(U+, I+)$, $R(U-, I-)$ and $R(U+, GND)$ at the connector "Check Point C".</p> <p>52. Write the measured values to the "Short Thermometer Traveller".</p> <p>53. Check if measured values are in accordance with the values in the first line ± 3 ?.</p>



If during the installation phase of a cryogenic thermometer problems are encountered or questions raised up, the thermometry team at CERN shall be contacted (see '9. CERN Contact Persons').

05/13/2004

05/13/2004

ENGINEERING NOTE

Cat. Code

LH2004

Serial #

10032

Page

16 of 21

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER		AA 76408
LEAK RATE <u>4.8</u> X10 ⁹ STD CC/SEC (HELIUM) BY <u>D. ANDERSON</u>		DATE <u>8/2/04</u>
USED IN		DFBXG
CERNOX SERIAL NUMBER		CS-LS-X_18377
(ATTACH COPY OF COMPLETED CERN TRAVELER)		
LEVEL SENSOR SERIAL NUMBERS		HD100-4, HD400-5
LEVEL SENSORS POSITIONED PER 27A412A		<u>DAVE ANDERSON</u> (SIGNED) <u>8/21/04</u> (DATE)
LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A) (16-PIN CONNECTOR)		
A TO B: <u>76.03</u>	A TO C: <u>2.96</u>	A TO D: <u>75.31</u>
B TO C: <u>78.51</u>	B TO D: <u>1.54</u>	C TO D: <u>77.77</u>
E TO F: <u>18.77</u>	E TO G: <u>3.60</u>	E TO H: <u>18.77</u>
F TO G: <u>22.10</u>	F TO H: <u>6.61</u>	G TO H: <u>21.87</u>
A TO J: <u>0V</u> MOHMS		E TO J: <u>0V</u> MOHMS
HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR)		
A TO B: <u>565</u>		C TO D: <u>533</u> KOHMS
BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		
REVIEWED <u>Jon Zbasnik</u>		DATE <u>8/31/04</u>
APPROVED <u>Joseph Rasson</u>		DATE <u>9/1/04</u>

ENGINEERING NOTE

LH2004

10032

17 of 21

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER		AA_76393
LEAK RATE: 3.6×10^{-8} STD CC/SEC (HELIUM) BY <u>D. ANDERSON</u> , DATE <u>8-17-04</u>		
USED IN		DFBX <u>C</u>
CERNOX SERIAL NUMBER		CS-LS-X <u>18380</u>
(ATTACH COPY OF COMPLETED CERN TRAVELER)		
LEVEL SENSOR SERIAL NUMBERS		HD100- <u>6</u> , HD400- <u>2</u>
LEVEL SENSORS POSITIONED PER 27A412A		<u>DAVE ANDERSON</u> (SIGNED) <u>8/24/04</u> (DATE)
LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A) (16-PIN CONNECTOR)		
A TO B: <u>76.34</u>	A TO C: <u>2.57</u>	A TO D: <u>75.56</u>
B TO C: <u>78.39</u>	B TO D: <u>1.50</u>	C TO D: <u>77.72</u>
E TO F: <u>19.04</u>	E TO G: <u>2.93</u>	E TO H: <u>18.82</u>
F TO G: <u>21.92</u>	F TO H: <u>.66</u>	G TO H: <u>21.27</u>
A TO J: <u>OVZ</u> MOHMS		E TO J: <u>OVZ</u> MOHMS
HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR)		
A TO B: <u>.569</u>		C TO D: <u>.509</u>
BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		
<u>D. ANDERSON</u> (SIGNED) <u>8-17-04</u> (DATE)		
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		
<u>D. ANDERSON</u> <u>8-24-04</u>		
REVIEWED <u>Jon Zbasnik</u>		DATE <u>8/31/04</u>
APPROVED <u>Joseph Rasson</u>		DATE <u>9/1/04</u>
		JOSEPH RASSON

ENGINEERING NOTE

Cat. Code

LH2004

Serial #

10032

Page

18 of 21

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER		AA 76372
LEAK RATE: 3.2×10^{-3} STD CC/SEC (HELIUM) BY <u>D. ANDERSON</u> , DATE <u>8/4/04</u>		
USED IN		DFBX D
CERNOX SERIAL NUMBER		CS-LS-X_18376
(ATTACH COPY OF COMPLETED CERN TRAVELER)		
LEVEL SENSOR SERIAL NUMBERS		HD100-1, HD400-6
LEVEL SENSORS POSITIONED PER 27A412A		<u>D. ANDERSON</u> (SIGNED) <u>6/21/04</u> (DATE)
LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A) (16-PIN CONNECTOR)		
A TO B: <u>76.20</u>	A TO C: <u>2.96</u>	A TO D: <u>75.54</u>
B TO C: <u>78.75</u>	B TO D: <u>1.55</u>	C TO D: <u>77.95</u>
E TO F: <u>19.31</u>	E TO G: <u>3.51</u>	E TO H: <u>19.20</u>
F TO G: <u>22.45</u>	F TO H: <u>6.75</u>	G TO H: <u>22.18</u>
A TO J: <u>0VL</u> MOHMS		E TO J: <u>0VL</u> MOHMS
HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR)		
A TO B: <u>553</u>		C TO D: <u>566</u> KOHM
BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		<u>DAVE ANDERSON</u> (SIGNED) <u>7/29/04</u> (DATE)
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		<u>DAVE ANDERSON</u> <u>8/4/04</u>

REVIEWED

Jon ZbasnikDATE 8/3/04

APPROVED

Joseph Rasson
JOSEPH RASSONDATE 9/1/04

05/13/2004

ENGINEERING NOTE

Cat. Code

LH2004

Serial #

10032

Page

20 of 21

Author

Jon Zbasnik

Department

Mechanical Engineering

Date

05/13/2004

LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER		AA 76394
LEAK RATE: 3.4×10^{-5} STD CC/SEC (HELIUM) BY <u>ANDERSON</u> , DATE <u>8-17-04</u>		
USED IN		DFBX <u>E</u>
CERNOX SERIAL NUMBER		CS-LS-X <u>8375</u>
(ATTACH COPY OF COMPLETED CERN TRAVELER)		
LEVEL SENSOR SERIAL NUMBERS		HD100- <u>5</u> , HD400- <u>4</u>
LEVEL SENSORS POSITIONED PER 27A412A		<u>D. ANDERSON</u> (SIGNED) <u>6/21/04</u> (DATE)
LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A) (16-PIN CONNECTOR)		
A TO B: <u>75.97</u>	A TO C: <u>3.02</u>	A TO D: <u>75.20</u>
B TO C: <u>78.51</u>	B TO D: <u>1.45</u>	C TO D: <u>77.82</u>
E TO F: <u>19.35</u>	E TO G: <u>3.49</u>	E TO H: <u>19.10</u>
F TO G: <u>22.40</u>	F TO H: <u>.67</u>	G TO H: <u>22.22</u>
A TO J: <u>OV4</u> MOHMS		E TO J: <u>OV4</u> MOHMS
<u>D. ANDERSON</u> (SIGNED) <u>8/13/04</u> (DATE)		
HEATER ELECTRICAL CHECKS (4-PIN CONNECTOR)		
A TO B: <u>.553</u>		C TO D: <u>.555</u>
720 BEFORE POTTING, IN AIR, 720 4500 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 1500 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		
<u>D. ANDERSON</u> (SIGNED) <u>8/17/04</u> (DATE)		
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		
<u>D. ANDERSON</u> <u>8/26/04</u>		
REVIEWED <u>Jon Zbasnik</u> DATE <u>8/31/04</u> APPROVED <u>Joseph Rasson</u> DATE <u>9/1/04</u> JOSEPH RASSON		

Author

Jon Zbasnik

Department

Mechanical Engineering

Date _____

05/13/2004

LIQUID HELIUM VESSEL DIAGNOSTIC PROBE TRAVELER

VIBROMETER FLANGE SER	AA76389												
LEAK RATE: 1.0×10^{-2} STD CC/SEC (HELIUM) BY <u>D. ANDERSON</u>, DATE <u>8/17/04</u>													
USED IN	DFBX A												
CERNOX SERIAL NUMBER	CS-LS-X <u>18378</u>												
<small>(ATTACH COPY OF COMPLETED CERN TRAVELER)</small>													
LEVEL SENSOR SERIAL NUMBERS	HD100-3, HD400-8												
LEVEL SENSORS POSITIONED PER 27A412A	<u>D. ANDERSON</u> (SIGNED) <u>8/21/04</u> (DATE)												
LEVEL SENSOR RESISTANCE CHECKS (2-WIRE HP 3478A)													
(16-PIN CONNECTOR)													
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">A TO B: <u>76.39</u></td> <td style="width: 33%;">A TO C: <u>3.10</u></td> <td style="width: 33%;">A TO D: <u>75.67</u></td> </tr> <tr> <td>B TO C: <u>79.06</u></td> <td>B TO D: <u>1.57</u></td> <td>C TO D: <u>18.24</u></td> </tr> <tr> <td>E TO F: <u>18.97</u></td> <td>E TO G: <u>3.26</u></td> <td>E TO H: <u>18.76</u></td> </tr> <tr> <td>F TO G: <u>21.77</u></td> <td>F TO H: <u>7.03</u></td> <td>G TO H: <u>21.53</u></td> </tr> </table>	A TO B: <u>76.39</u>	A TO C: <u>3.10</u>	A TO D: <u>75.67</u>	B TO C: <u>79.06</u>	B TO D: <u>1.57</u>	C TO D: <u>18.24</u>	E TO F: <u>18.97</u>	E TO G: <u>3.26</u>	E TO H: <u>18.76</u>	F TO G: <u>21.77</u>	F TO H: <u>7.03</u>	G TO H: <u>21.53</u>	<u>D. ANDERSON</u> (SIGNED) <u>8/13/04</u> (DATE)
A TO B: <u>76.39</u>	A TO C: <u>3.10</u>	A TO D: <u>75.67</u>											
B TO C: <u>79.06</u>	B TO D: <u>1.57</u>	C TO D: <u>18.24</u>											
E TO F: <u>18.97</u>	E TO G: <u>3.26</u>	E TO H: <u>18.76</u>											
F TO G: <u>21.77</u>	F TO H: <u>7.03</u>	G TO H: <u>21.53</u>											
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">A TO J: <u>0.1</u> MOHMS</td> <td style="width: 50%;">E TO J: <u>0.1</u> MOHMS</td> </tr> </table>		A TO J: <u>0.1</u> MOHMS	E TO J: <u>0.1</u> MOHMS										
A TO J: <u>0.1</u> MOHMS	E TO J: <u>0.1</u> MOHMS												
HEATER ELECTRICAL CHECKS													
(4-PIN CONNECTOR)													
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">A TO B: <u>-554</u></td> <td style="width: 50%;">C TO D: <u>-565</u></td> </tr> </table>		A TO B: <u>-554</u>	C TO D: <u>-565</u>										
A TO B: <u>-554</u>	C TO D: <u>-565</u>												
BEFORE POTTING, IN AIR, 1500 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 1500 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N													
AFTER POTTING, IN HELIUM, 720 VAC A+B TO C+D FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC A+B TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N 720 VAC C+D TO GROUND FOR 1 HR OK? <input checked="" type="checkbox"/> Y <input type="checkbox"/> N													
<u>D. ANDERSON</u> (SIGNED) <u>8/17/04</u> (DATE)													
<u>D. ANDERSON</u> 8/24/04													
REVIEWED <u>[Signature]</u> APPROVED <u>[Signature]</u> JOSEPH RASSON	DATE <u>8/24/04</u> DATE <u>9/1/04</u>												

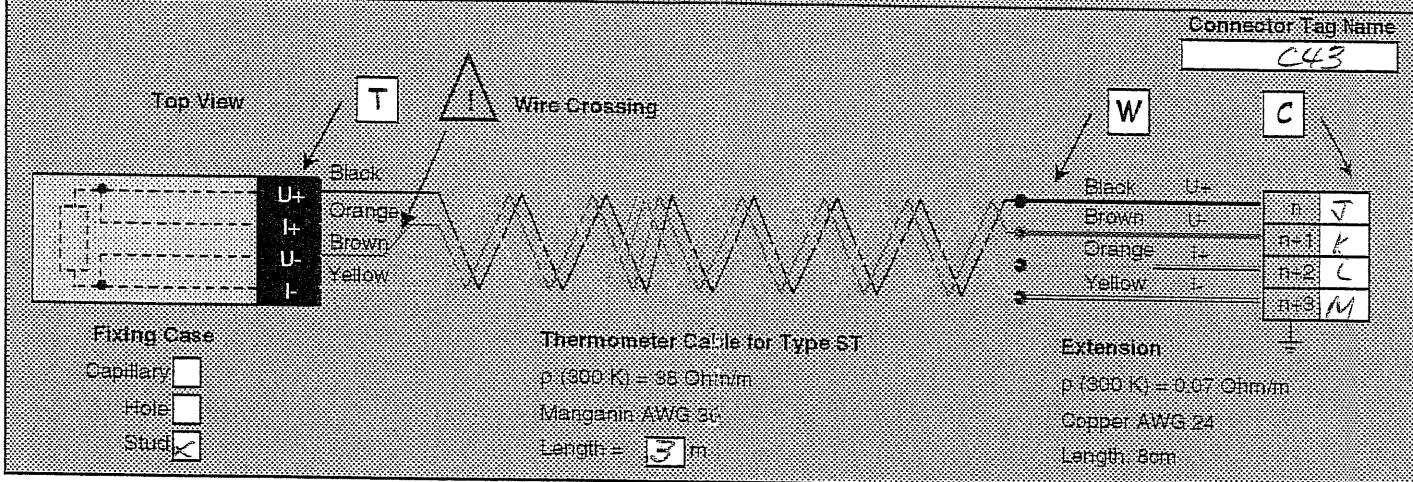


DESCRIPTION*

Part Description:	Cryogenic thermometer	Instrument Name:	VIBRO-METER
CERN Part Identifier:	HCQITESCXT-CR016190	Top Assembly:	AN74389
Other Identification:	CX_LS_X18378	Functional Equipment Identifier:	DERXA

* In accordance with LHC-QIT-QA-0002

CABLING



CHECKS

[illegible]

* In accordance with LHC-QIT-QA-0002



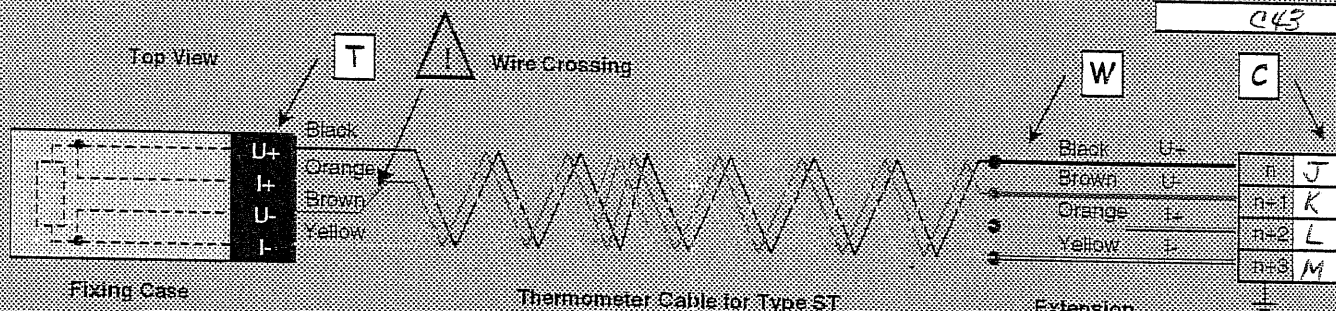
Part Description:	Cryogenic thermometer	Instrument Name:	VIBRO-METER
CERN Part Identifier:	HQITESCXT-CR016170	Top Assembly:	AA76 392
Other Identification:	CX_LS_X18376	Functional Equipment Identifier:	DFBXD

* In accordance with LHC QIT QA 0005

* In accordance with LHC-QIT-QA-0002

Connector Tag Name

045



Capillary ☐

Hole ☐

Stud ☐

$$\rho(300\text{ K}) = 38\text{ Ohm/cm}$$

Manganin AWG 36

Length = 2 m

$$\rho(300\text{ K}) = 0.07\text{ Ohm/m}$$

Copper AWG 24

Length: 8cm

[illegible]



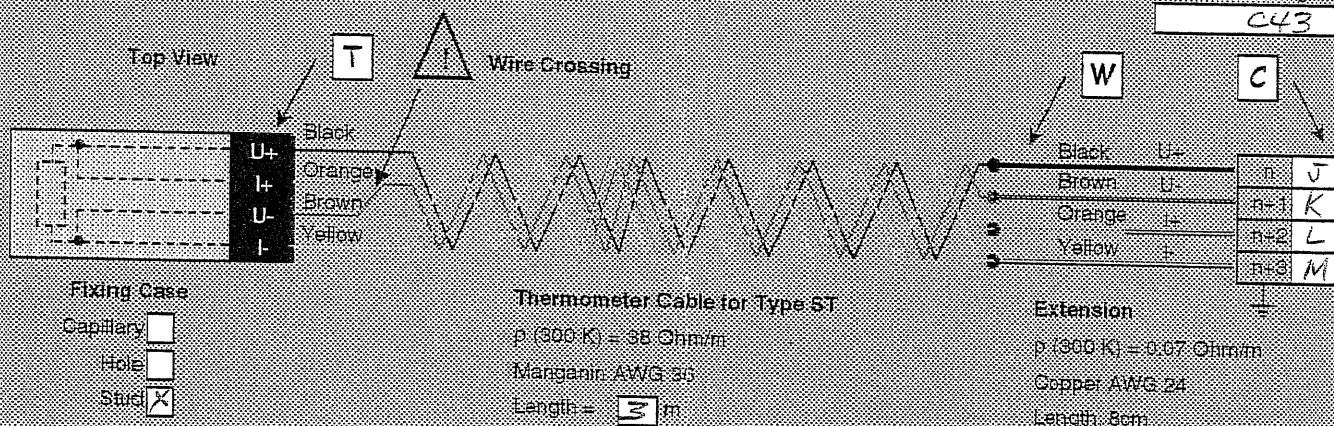
Part Description:	Cryogenic thermometer	Instrument Name:	VIBROMETER
CERN Part Identifier:	HQITESCXT-CR016220	Top Assembly:	AR76403
Other Identification:	CX_LS_X18381	Functional Equipment Identifier:	DF8XF

* In accordance with LHC-CIT-04-0002

* In accordance with LHC-QIT-QA-0002

Connector Tag Name

C43

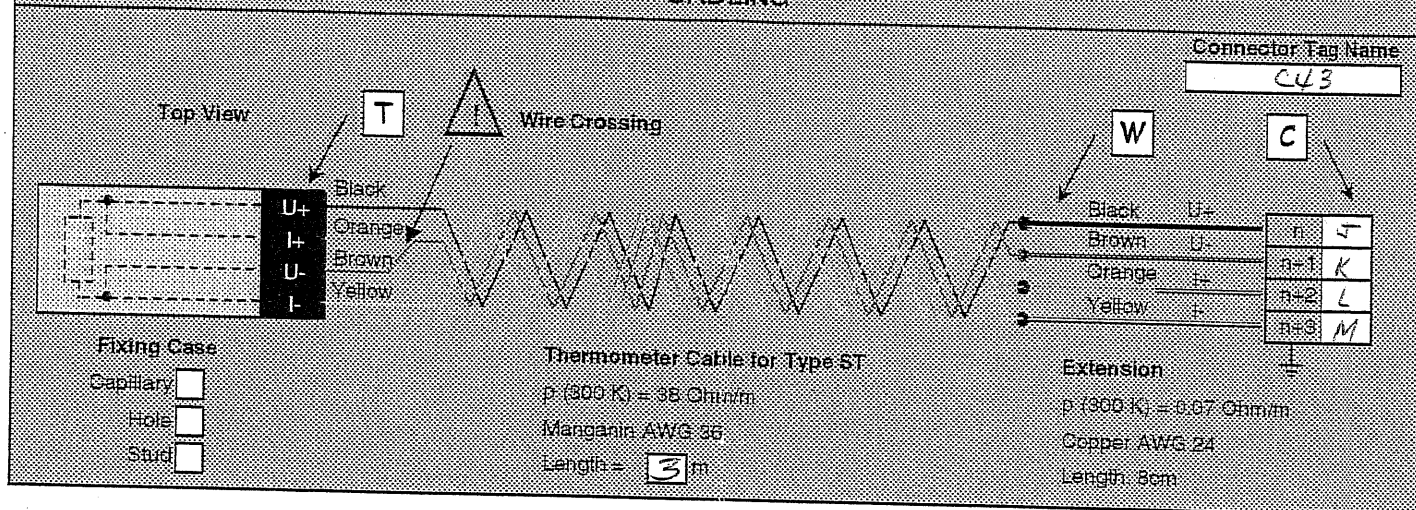
[illegible]

Part Description:	Cryogenic thermometer	Instrument Name:	VIBROMETER
CERN Part Identifier:	HCQITESCXT-CR016180	Top Assembly:	AA76408
Other Identification:	CX_LS_X18377	Functional Equipment Identifier:	DEBK6

* In accordance with HC-QIT-QA-0002

* In accordance with LHC-QIT-QA-0002

CABLING



CHECKS

[illegible]

